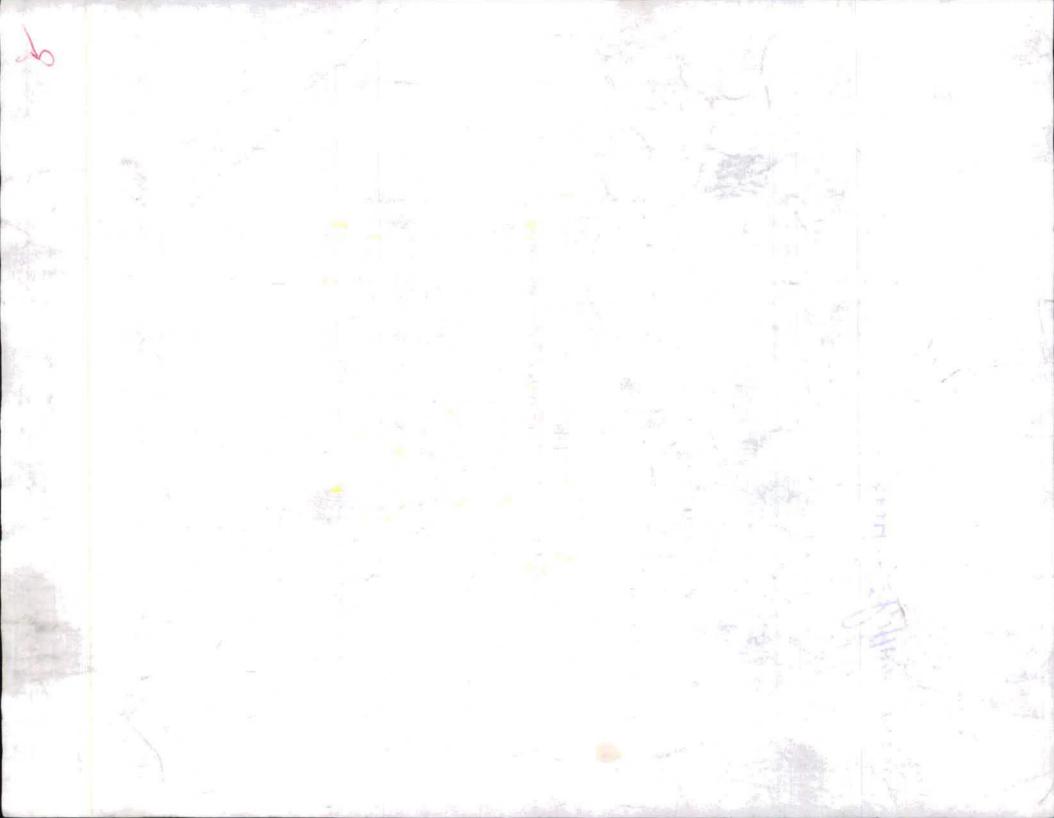
Split B

DART AEROSPACE LTD	Work Order:	24727 B)
Description:	Part Number:	AS350.9260
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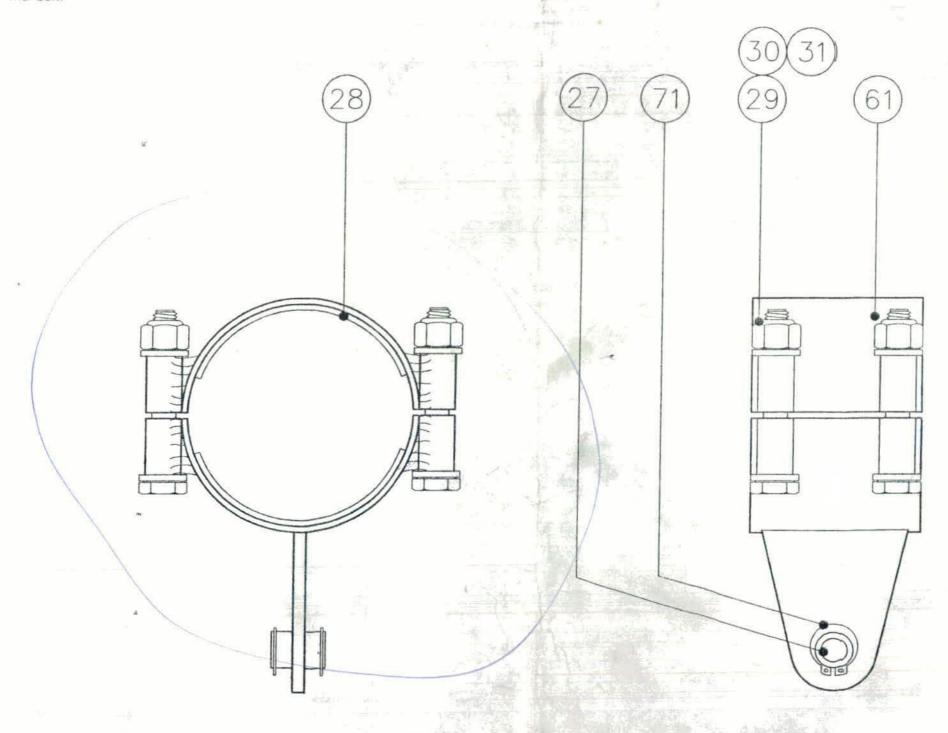
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Step	Location	Procedure	Ву	Date	Qty
1	DC	Issue Traveler	111	0511.07	h
2	45P	I weld per down ASSSO-9260 Revs	M	osluba	9
0.5044	1724	tools 1		Spiles	1
		Fr AS350 9227 B24766	83	0+102/05	9
		11. A5350 97.62 MITG79	M	espilor	9
	1.	4 4 A 350 9263 MIZER	W	05/167	9
	13	18 AS350-97-65 MITG79	M	oslubor	9
		7x 15350.92.28 B36355	SB	of lizlos	9
	10	4 + MS 20365 428 M17975		M/n/os	9
3.1	ř	8 x AN960-416 MS519		37/12/05	
		4 × ANH-16 A (51) 418557 - M 18949		57/12/85	9
		2 + USIGO 24-1037 11-1824+	000	57/12/05	9
		40 MA S 20365-428		DALLE OS	
2	WC3/9	Try-pect	PD	86-11-50	9
	(03-11-08	
4	FP	powder coat white	Ref.	00 1. OF	9
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5	1263	inspect powder cost	50	5 11/03	9
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4	6.4	assemble per doub	58/	Totalo la	- 9
7	QCS	Juspert 1	(2)	VALUE (A
8	States	Bay+ log Stay	5/	Malu	N9
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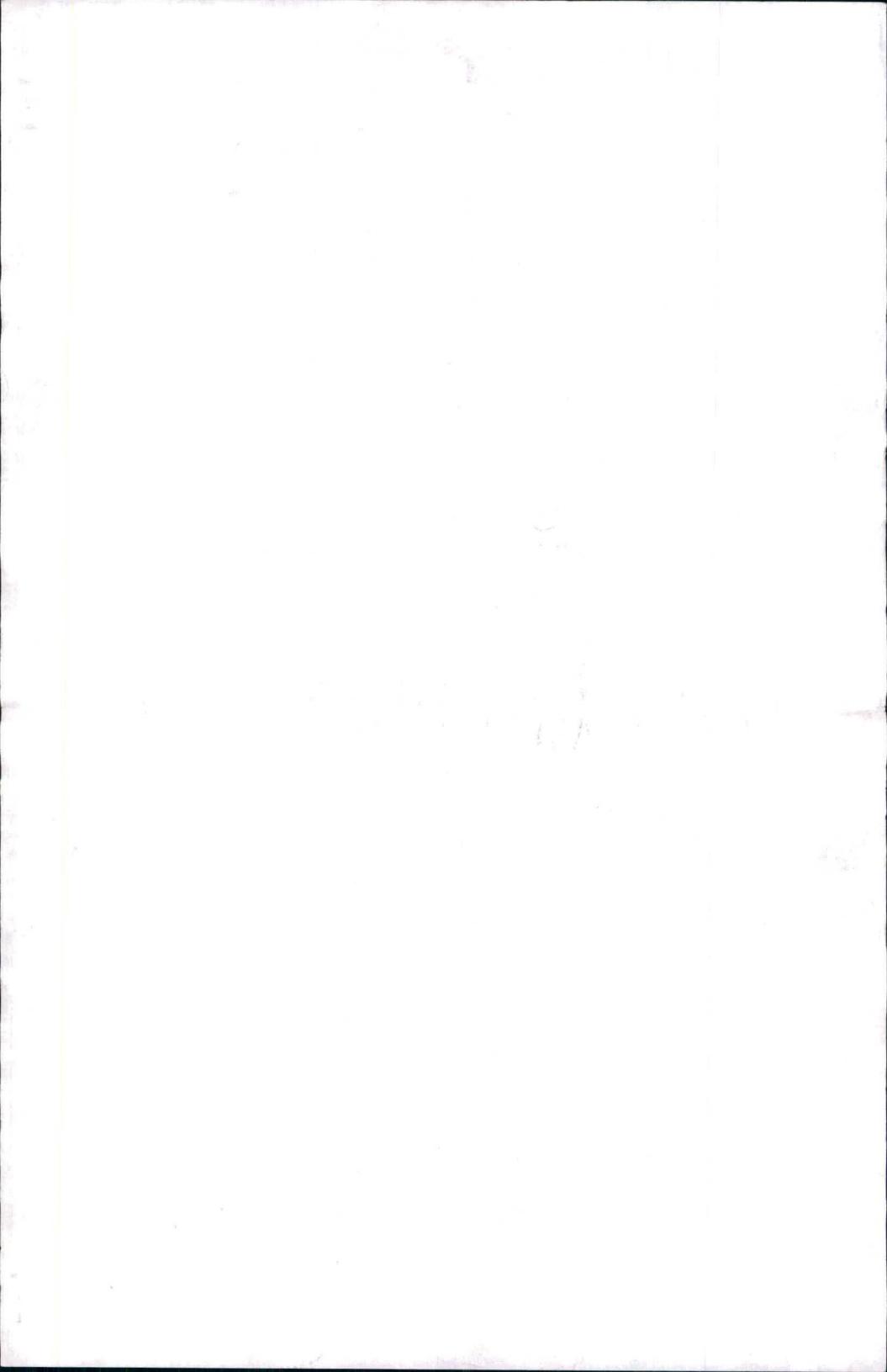
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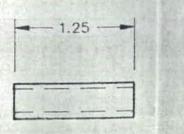


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			LIST OF MATERIALS		
PART NO.	ITEM	DESCRIPTION	MATERIAL	MATERIAL SPEC.	STOCK SIZE
AS350-92-63	63	BUSHING	4100 COND. N RND. TUBE	The state of the s	3/8" O.D. X 0.063 W.
-	- Committee of the comm			PART NO. ITEM DESCRIPTION MATERIAL	PART NO. ITEM DESCRIPTION MATERIAL MATERIAL SPEC.



BUSHING

CANADA
DEPARTMENT OF TRANSPORT
AERONAUTICAL ENGINEERING DIVISION 8 JAN 1993 APPROVED/ APPROVAL NO. 5493-1 ISS. 1

STRESS: UNESS OTHERWISE SPECIFIED DIENSIONS ARE IN INCHES TOLERANCES ON: DECHALS X. 00 ±0.010 X. 01 ±0.03 ANGLES ±1/2°

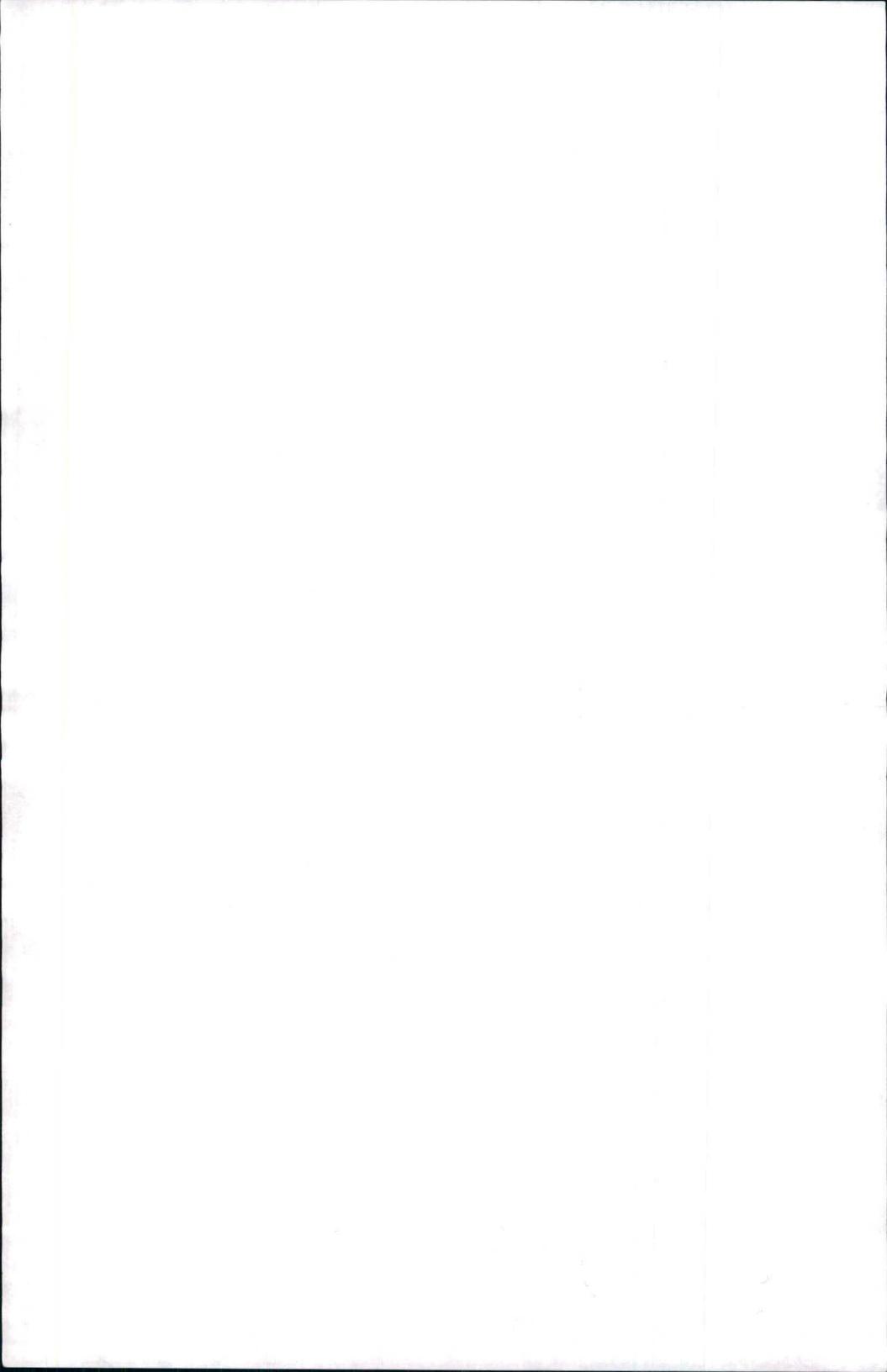
±0.1

APPROVALS DATE E. BURGOIN 20 DEC 92 CHECKED: FLIGHT TEST: SCALE 1: 1 SHEET 1 OF 1

AERO DESIGN LTD. 1055 McTAVISH ROAD N.E. CALGARY, ALBERTA TZE 7G9 EAGLE COPTERS LTD.

623 MOTAVISH RD. N. E.
CALGARY, ALBERTA THE 7G9

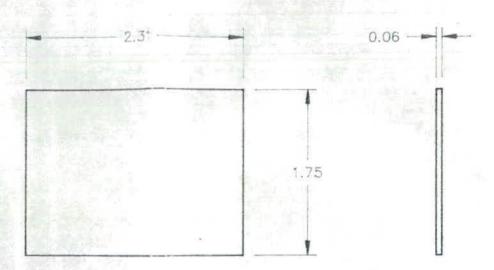
AS350 &AS355 CARGO BASKET
BUSHING AS350-9263



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WIT. LIST OF MATERIALS STOCK SIZE MATERIAL SPEC. PART NO. MATERIAL DESCRIPTION 2-5/16" X 1-3/4" X 1/16" THK. \$350-92-28 COMMERCIAL NEOPRENE RUBBER 28 RUBBER PAD



RUBBER PAD



x, xx ?0.03

APPROVALS DATE E. BURGOIN 26 NOV 92 CHECKED: STRESS: FLIGHT TEST: SCALE 1:1 SHEET 1 DE 1

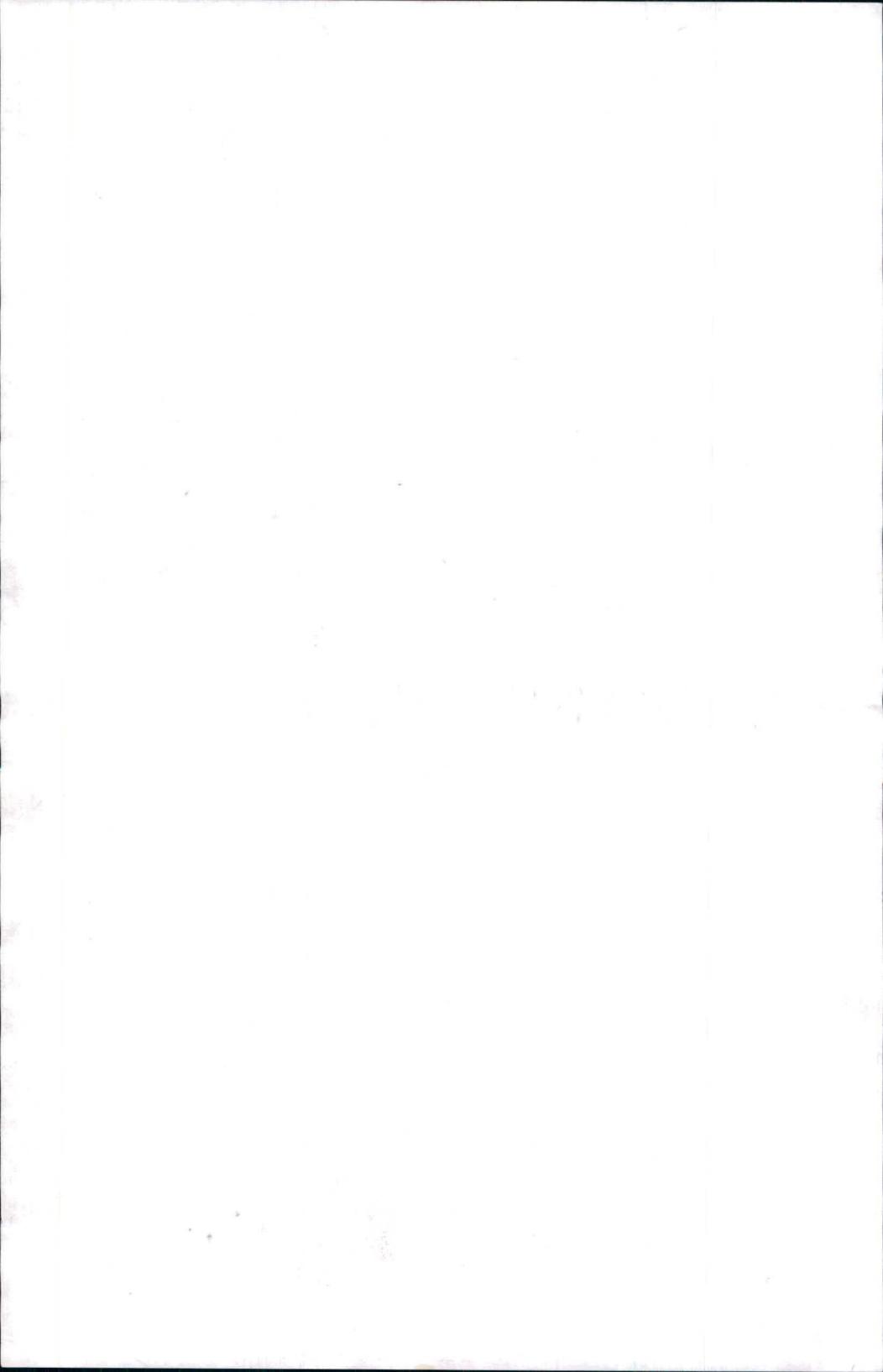
AERO DESIGN LTD. 1055 McTavish Road N.E. CALGARY, ALBERTA TZE 7G9 EAGLE COPTERS LTD.

823 Motavise RD. N. E.
CALGARY, ALBERTA TRE 700

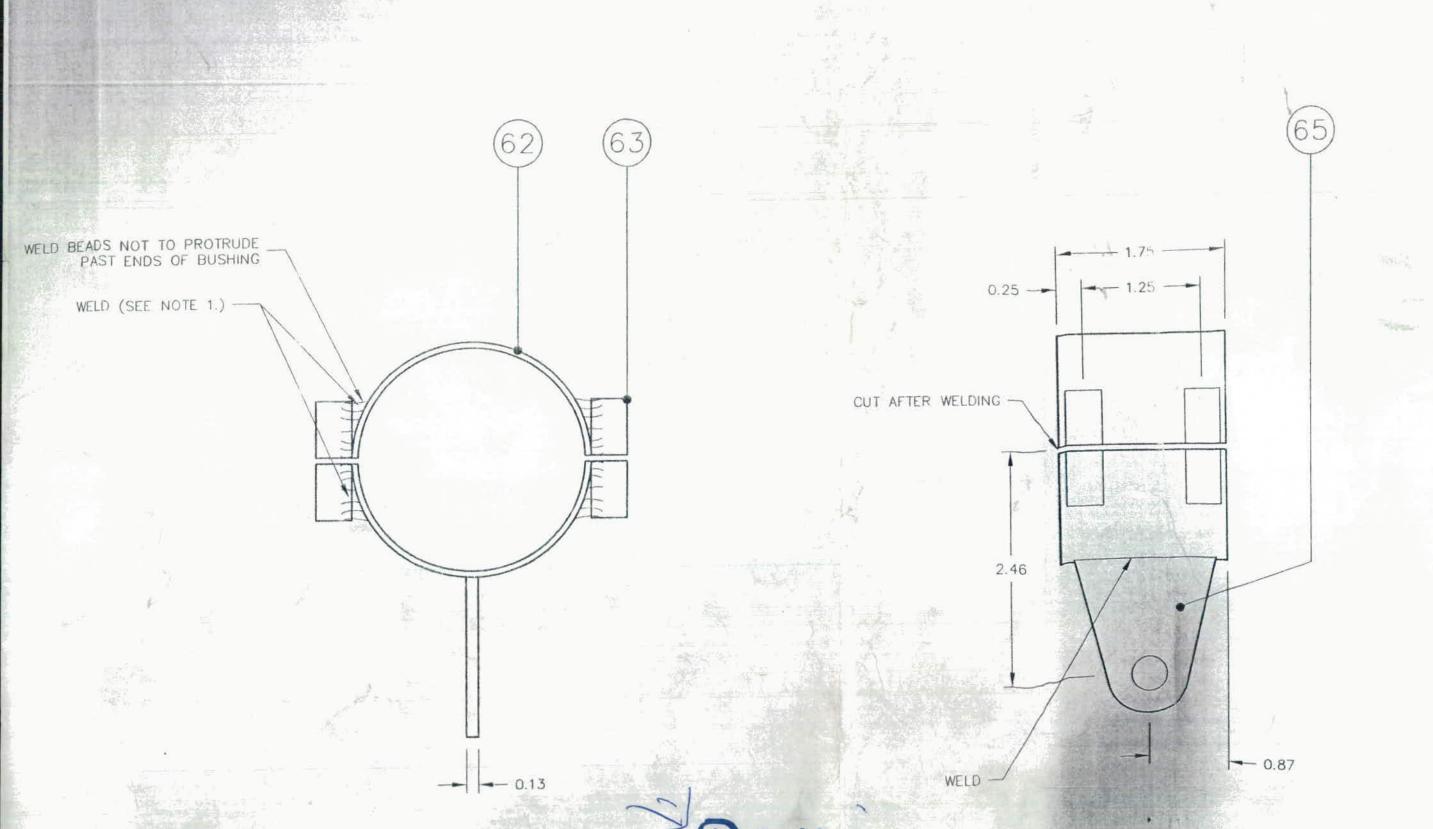
AS350 &AS355 CARGO BASKET

RUBBER PAD

B AS350-9228



П	DEV	DESCRIPTION OF CHANGE	INITIALS	DATE
	REV.	as montaced to 0.125	E. B.	27 DEC 92
	1	ITEMS 64 AND 66 DELETED. THICKNESS OF ITEM 65 INCREASED TO 0.123	E. B.	7 JAN 93
	2	MS16624 RETAINING RINGS ADDED.	D. W.	6 OCT 00
	3	NOTE RE. WELD BEADS ADDED TO ITEM 61		

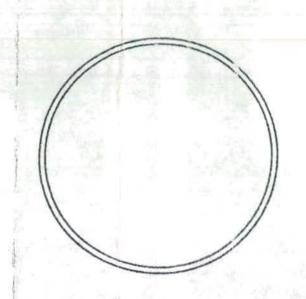


AS350-9260

LIST OF MATERIALS QTY. THIS DRAWING CONTAINS INFORMATION AND DATA WHICH IS PROPRIETARY TO AERO DESIGN LTD. AND/OOR EAGLE COPTERS LTD. THIS DRAWING, OR ANY PORTION THEREOF, MAY NOT BE REPRODUCED, COPIED, (OR OF AERO DESIGN LTD. OR EAGLE COPTERS LTD. PART NO. MATERIAL MATERIAL SPEC. STOCK SIZE ITEM DESCRIPTION AS350-92-62 62 TUBE 413C COND. N. RND. TUBE 2-1/2" O.D. X 0.063 W. MIL-T-6736

BY ACCEPTING THIS DRAWING FOR REFERENCE, THE RECIPIENT AGREES TO HOLD AERO DESIGN LTD. ANID/OR EAGLE COPTERS LTD., HARMLESS FROM THE USE, OR MISUSE OF THIS DRAWING OR THE INFORMATION CONTAINED THEREON.

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TUBE

DECIMALS

X.XXX ±0.010

X.XXX ±0.03

±1/2°



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	APPROVALS	DATE	
	DRAWN: E. BURGOIN	20 DEC 92	
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UNLESS OTHERWISE SPECIFIED	FUGHT TEST:		
TOLERANCES ON:	500		

AERO DESIGN LTD.

1055 McTAVISH ROAD N.E. CALGARY, ALBERTA TZE 7G9

EAGLE COPTERS LTD.

823 MOTAVISH RD. N. E.
CALGARY, ALBERTA TER 7G9 AS350 &AS355 CARGO BASKET

TUBE SCALE 1:1 AS350-0282 SHEET 1 OF 1

NOTICE

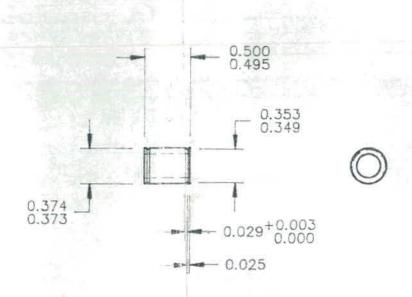
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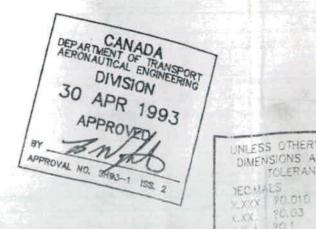
PART NO.	ITEM	DESCRIPTION	MATERIAL	MATERIAL SPEC.	STOCK SIZE
AS350-92-17	27	BUSHING	4130 COND. N RND. TUBE	MIL-T-6736	3/8" 0.D, X 0.063 W X 1/2" LG.
			COLUMN TO SERVICE DE LA COLUMN		

NOTES

 BUSHING IS SYMMETRICAL ABOUT MID-POINT. O-RING GROOVE REQUIRED ON BOTH ENDS.



27 BUSHING



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CHECKED:

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UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON:

PECHALS ANGLES ANGLES XXXX 70.010 71/29

SCALE 1: 1

SHEET 1 OF 1

APPROVALS

DATE

AERO DESIGN LTD.

1055 McTavish Road N.E. CALGARY, ALBERTA TZE 7G9

EAGLE COPTERS LTD.

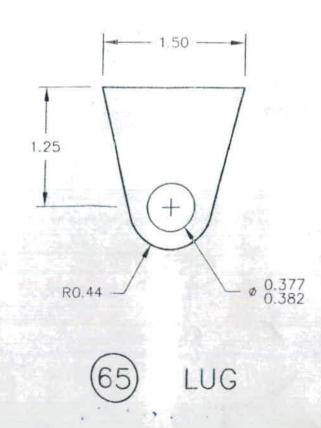
888 MoTAVISH RD. N. E.
CALDARY, ALBERTA TEE 7G9

AS350 &AS355 CARGO BASKET BUSHING

B AS350-9227



(60) UPPER FRONT ATTACHMENT BRKT ASSEMBLY





- 1. TIG WELD AS PER MIL-E-23765/1B, CLASS MIL-E-705-2. USE FILLER ROD MIL-R-5632, CLASS 2, TYPE I (AMS 6457A)
- 2. FILLET EDGE OF CLAMP ALONG 2.38 I.D. SECTION TO 1/32" RADIUS TO PREVENT SCORING AND SCRATCHING OF SKID CROSS TUBE. FILLET BOTH TOP AND BOTTOM EDGES.
- 3. THOROUGHLY CLEAN AND DEGREASE ITEM 61. PRIME AND PAINT TO AS PER EXISTING AIRCRAFT COLOR REQUIREMENTS.

	2	MS16624-1037	71	RETAINING RING				
	4	AN4-16A	31	BOLT				DOM:
	8	AN960-416	30	WASHER			A STATE OF THE STA	
	4	MS20365-428	29	NUT	AND DESCRIPTION OF THE PARTY OF		A9 114	
	2	AS350-92-28	28	RUBBER PAD SEE DWG. AS350-92	228			
1			65	LUG	4130 COND. N SHEET	MIL-S-18729	0.105 7106	
4		AS350-92-63	63	BUSHING SEE DWG. AS350-9263	J. J. H. SHEET	- IL-3-10729	0.125 THK.	margin (Carlotter)
1		AS350-92-62	62	TUBE SEE DWG. AS350-9262				997
	1	AS350-92-27	27	BUSHING SEE DWG. AS350-9227	And the Control of th			- Marie
	1		61	BRACKET	MO, Marin Colonia Colonia			100
		AS350-92-60	60	UPPER FRONT ATTACHMENT BRACKE	ET ASSEMBLY			,018. T
61	60	PART NO.	ITEM	DESCRIPTION	MATERIAL	MATERIAL SPEC.	STOCK SIZE	
QT	Y.				LIST OF MATERIALS	The state of Ec.	STOCK SIZE	- 17 TE

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS ANGLES X.XXX ±0.010 ±1/2° X.XX ±0.03 X.X ±0.1

APPROVALS DATE E. BURGOIN 15 DEC 92 CHECKED: STRESS: FLIGHT TEST: SCALE 1: 1

AERO DESIGN LTD.

1055 McTAVISH ROAD N.E. CALGARY, ALBERTA T2E 7G9

EAGLE COPTERS LTD.

823 McTAVISH RD. N. E. CALGARY, ALBERTA TZE 7G9

AS350 & AS355 CARGO BASKET UPPER FRT ATTACH BRKT ASS'Y FWG. NO.

SHEET 1 OF 1

AS350-9260

